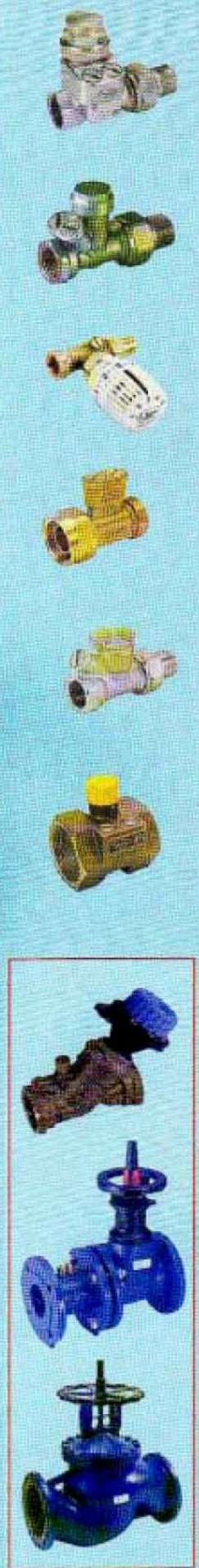


# Flowmetering balancing valves

from  
**DN 15**  
to  
**DN 500**



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MADE IN FRANCE



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# DESBORDES

## Flowmetering balancing valves

are designed for measuring and adjusting the flow rate on networks by using the **DESBORDES QUITUS** electronic direct-reading measurement process.



### Particular advantages

#### Speed of measurement and setting :

actuation of the handwheel instantly displays the new flow rate, without calculation or correction, without having to count the number of turns or use charts.  
Pressure plugs are in the form of simple needle connectors easy to handle.

**Easy access** in any position due to the non-inclined operating handwheel and 2 measurement plugs fitted on the same side of the valve.

**Anti-vandalability of adjustment** thanks to a dual adjustment, sealed mechanism :  
the setting stored in memory is protected by a plug at all times.  
This plug can also be sealed.

#### DESBORDES Balancing valves provide all the associated functions :

MEASURING + SETTING + STOP + MEMORY  
+ TAMPER-PROOF OPERATION + DRAIN (accessory)

The turn counting indicator can be used for a pre-setting



## Technical characteristics

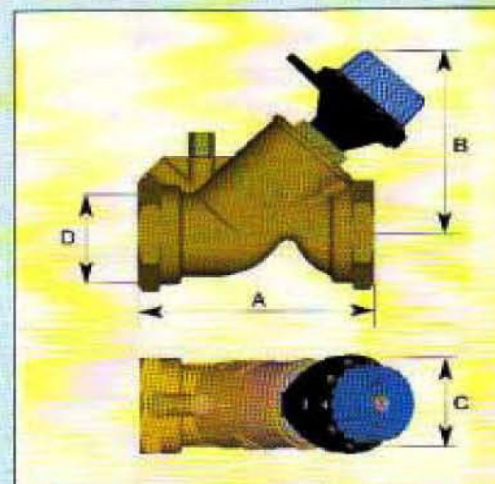
- bronze body, CuPb5Sn5Zn5
- brass mechanism, CuZn40Pb3 and CuZn39Pb2
- seals : EPDM rubber
- valve / flap seat sealed with PTFE seal
- double seal on memory stop, and flow measuring plugs
- control handwheel : polyamide 6-6 containing glass fibre and heat protected
- service pressure : PN 16 (16 bar)
- fluid temperature : -10°C to +120°C



1/2" (15/21)	1" 1/4 (33/42)
3/4" (20/27)	1" 1/2 (40/49)
1" (26/34)	2" (50/60)

Ref.	DN	max. flow rate m <sup>3</sup> /h	flow rate coef. <sup>1)</sup>	A	B	C	Weight kg
1400	15	0.06 to 1,2	X 3	80	92	71	0,52
	20	0.2 to 4	X 10	87	95		0,58
	25	0.2 to 4	X 10	97	97		0,72
	32	0.4 to 8	X 20	114	115		1,12
	40	0.6 to 12	X 30	120	115		1,36
	50	1 to 20	X 50	141	125	2,06	

<sup>1)</sup> On each valve, the flow rate coefficient is engraved, which is useful for the plugging in of the electronic measuring unit.



### Flow rate setting

- Connect the 2 needles on the QUITUS electronic measuring unit ref. 700 N. They can be connected in either direction.
- Read the flow coefficient inscribed on the valve (multiplier 3, 10, 20, 30 or 50)
- Use the buttons on the measuring unit to select this coefficient.
- Turn the handwheel to obtain the required flow, read directly on the QUITUS measuring unit. The speed counter is not needed for this measurement. It can however be used on presetting or for visual opening checks.



### To store the setting :

- Remove the plug holding the handwheel (hexagon/3 wrench).
- The max. flow memory screw is located at the bottom. Tighten it as far as it will go, using the same wrench.
- Check to make sure the handwheel cannot open any further.
- Replace the plug on the handwheel. It can be sealed with lead.

## Assembly

- Observe the flow direction indicated by an arrow on the body.

Inlet side of the valve for stable and accurate measurement :

- the pipe diameter must be equal to (or greater than) the diameter of the valve;
- the minimum straight length of the pipe must be approximately 5 times the diameter of the valve.

Outlet side : no special requirements

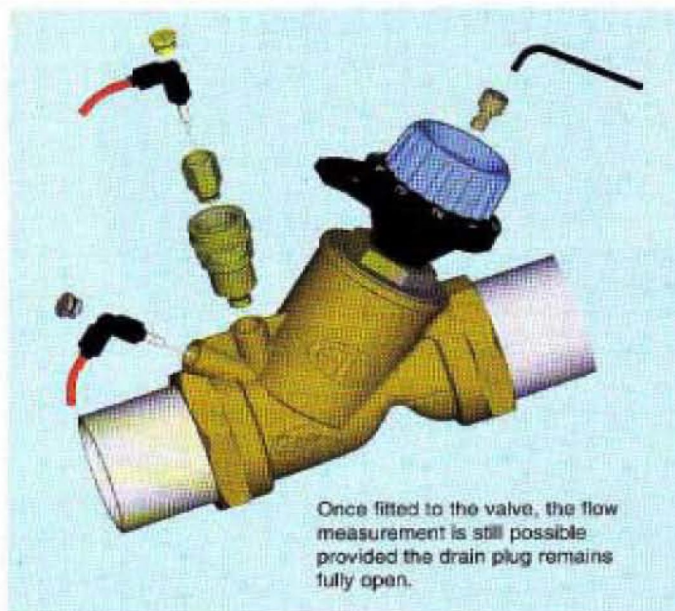
- The position and orientation of the valve do not affect measuring accuracy.

- Leave clear access to the handwheel fixing for the hexagon wrench used to set the maximum flow limit stop.

## Flow range

The flow coefficient is inscribed on each valve. The minimum flow rate is the lowest value displayed by the measuring unit. Max. flow applies to the flow rates usually used for heating. It may be exceeded for other applications.

The maximum is the limit given by the electronic measuring unit. However, with applications requiring a certain level of acoustic comfort, do not exceed the usual limits.



## Flowmetering balancing valve

Turn counting indicator (visible over/under)

Plug Ref. 199 MS. Removable for the fitting of drain tap Ref. 1400 VI.

Pressure plug with :  
- EPDM disc  
- Polyamide measuring screw  
- Brass plug CuZn40Pb2 with joint

Memory (hidden and leaded memory stop)

Polyamide 6/6 control handwheel

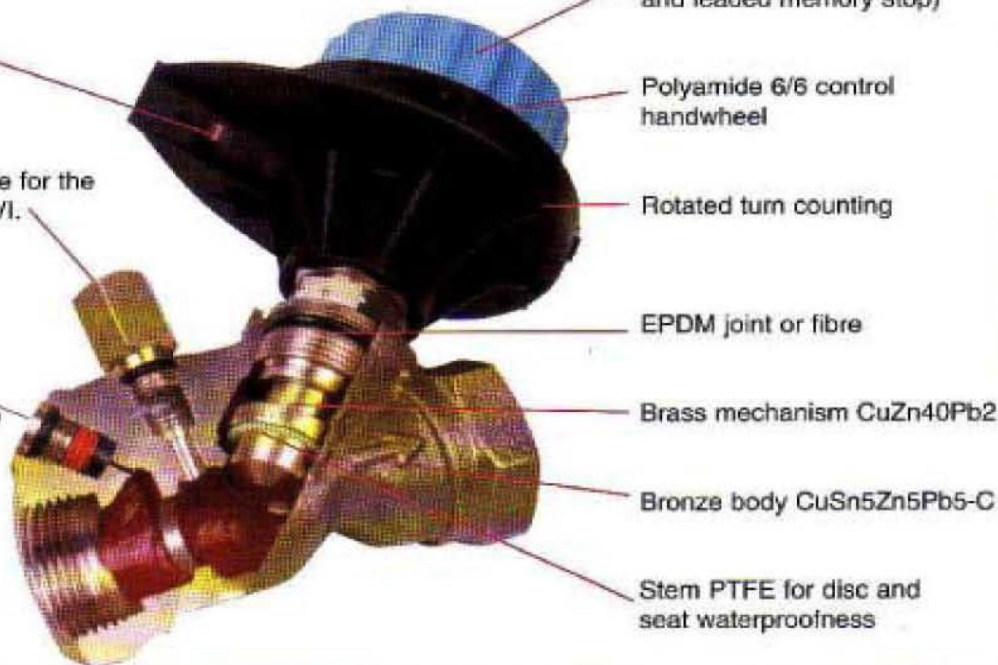
Rotated turn counting

EPDM joint or fibre

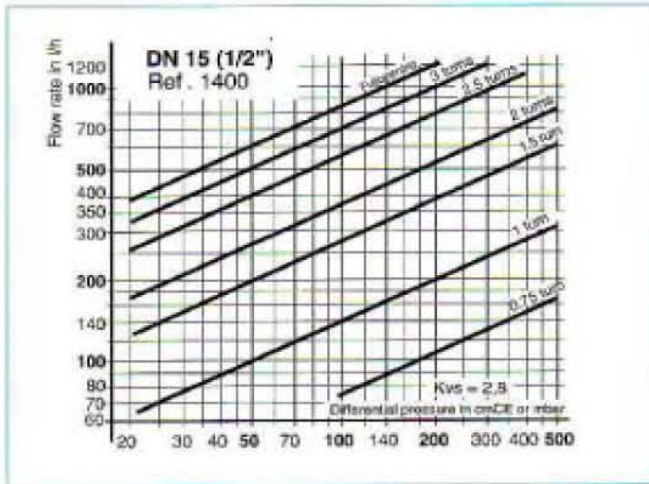
Brass mechanism CuZn40Pb2

Bronze body CuSn5Zn5Pb5-C

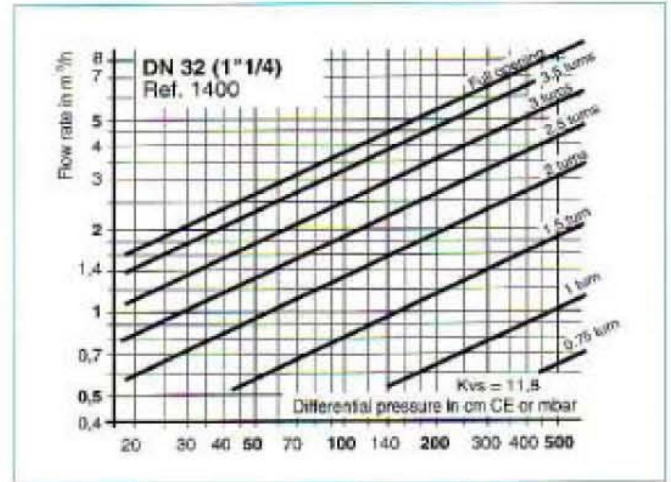
Stem PTFE for disc and seat waterproofness



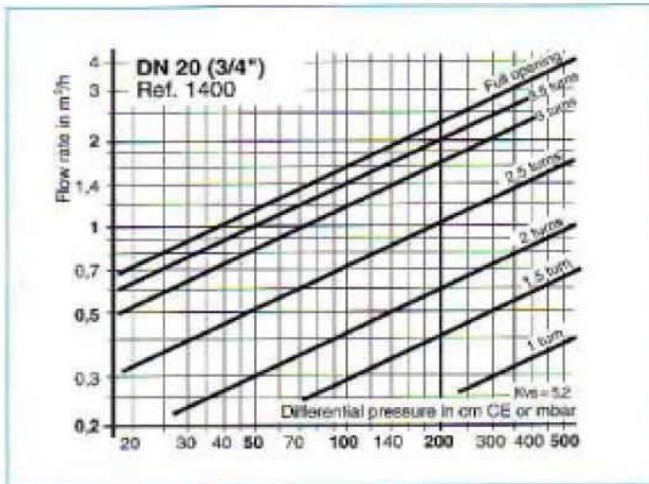
## DN 15



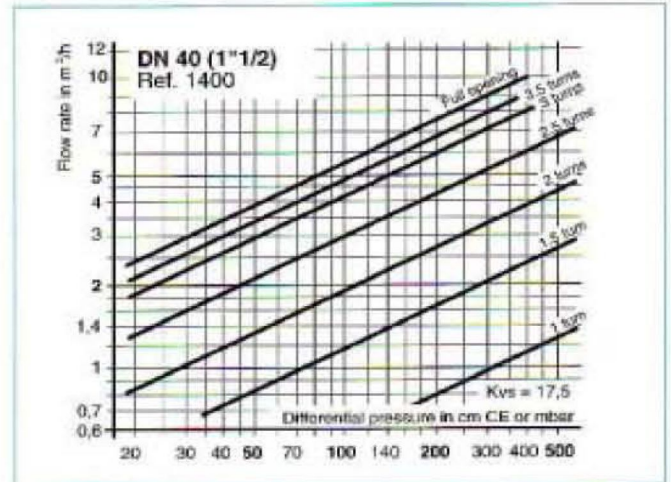
## DN 32



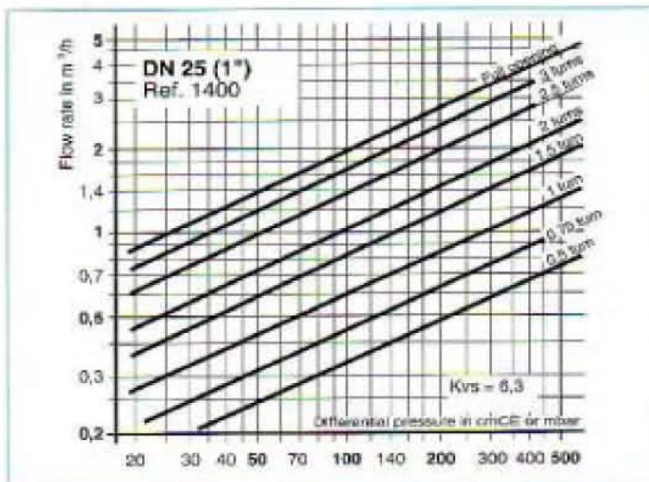
## DN 20



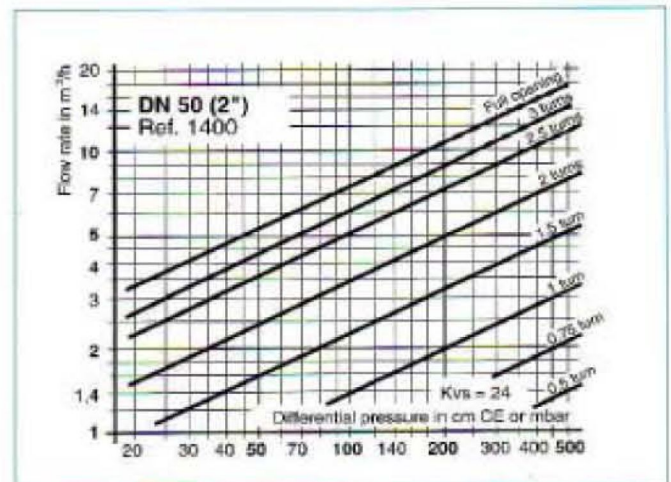
## DN 40



## DN 25



## DN 50



# 2400 Ter

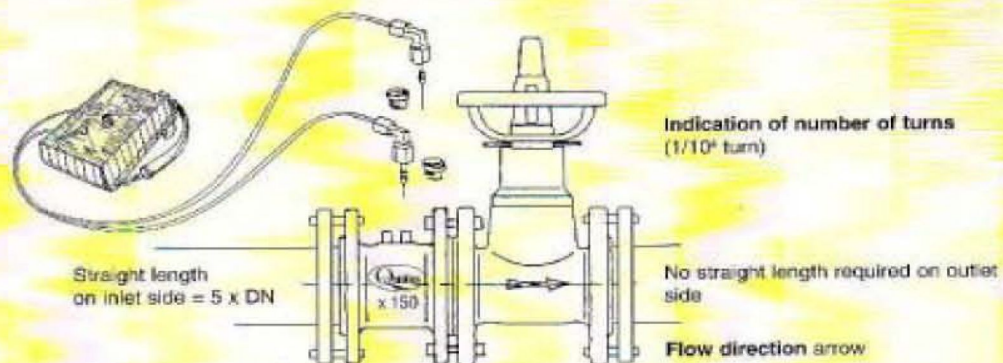
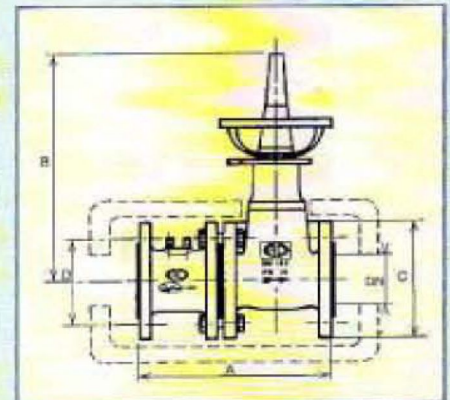
## General characteristics

- cast iron body FGL 250 in accordance with NF A 32-101, DIN 1691GG 25, BS 1452 Grade 250
- DN 65, 80, 100, 125, 150, 200
- flanges PN 16 ISO 7005 (BS 4504, DIN 2501)
- length in accordance with ISO 5752 Series 1 (DIN 3202 F1, NF EN 558-1)
- maximum temperature 120°C (up to 130°C)
- stainless steel stem
- flap and seals of EPDM
- maintenance-free



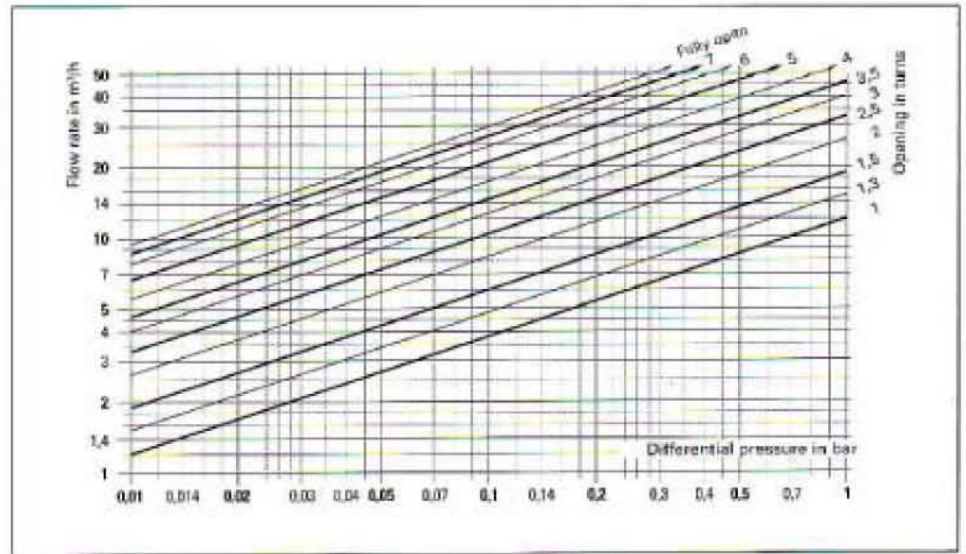
Ref.	DN	Maximum flow rate m <sup>3</sup> /h	flow rate coef* <sup>†</sup>	A	B	C	D	nØd	kg
2400 ter	65	2 to 40	X 100	290	315	185	145	4018	21
	80	3 to 60	X 150	310	375	200	160	8018	28
	100	4 to 80	X 200	350	420	220	180	8018	37
	125	6 to 120	X 300	400	470	250	210	8018	50
	150	10 to 200	X 500	480	575	285	240	8022	66
	200	20 to 400	X 1000	600	750	340	295	12022	117

\*On each valve, the flow rate coefficient is engraved, which is useful for the plugging-in of the electronic measuring unit.

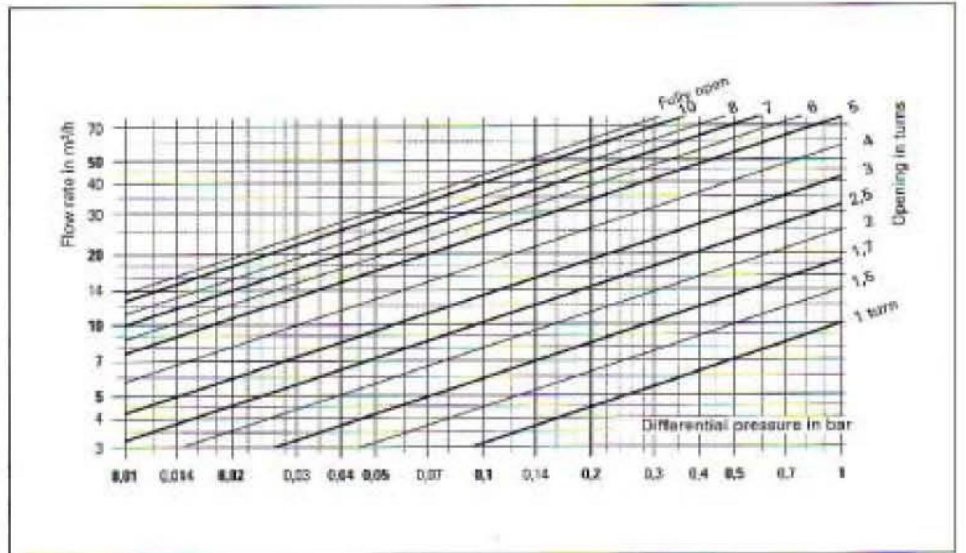


Flow coefficient to be selected on flowmeter

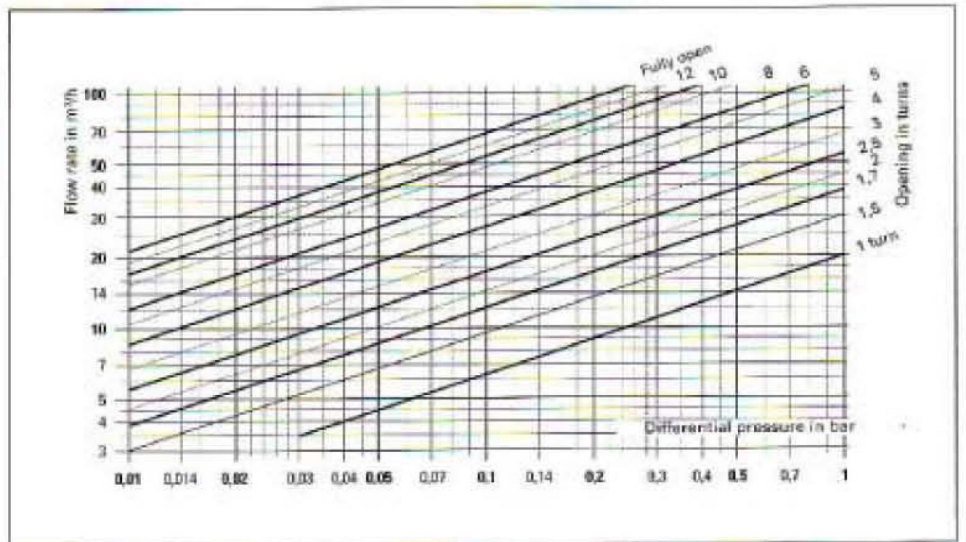
**DN 65**  
Ref. 2400 Ter



**DN 80**  
Ref. 2400 Ter

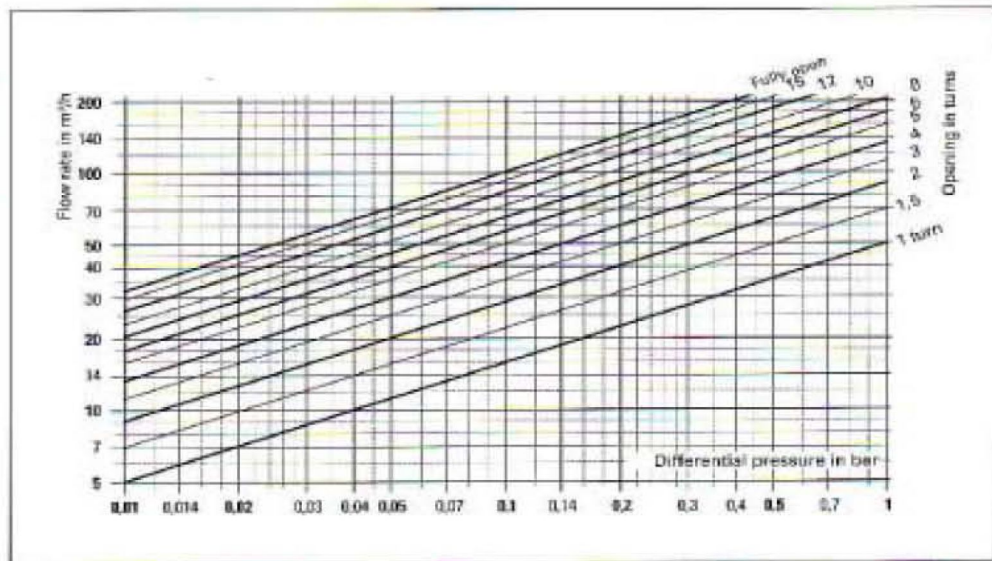


**DN 100**  
Ref. 2400 Ter

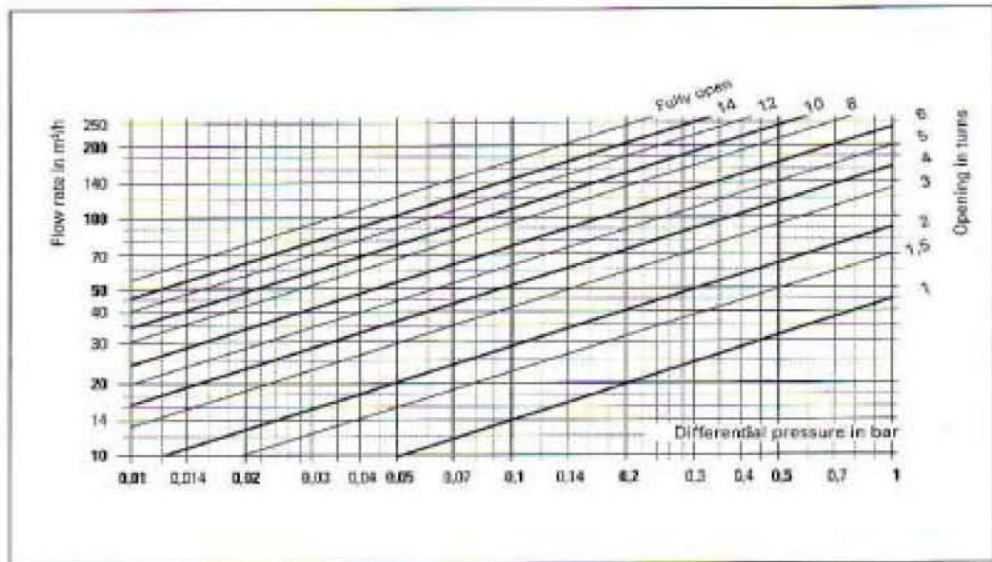




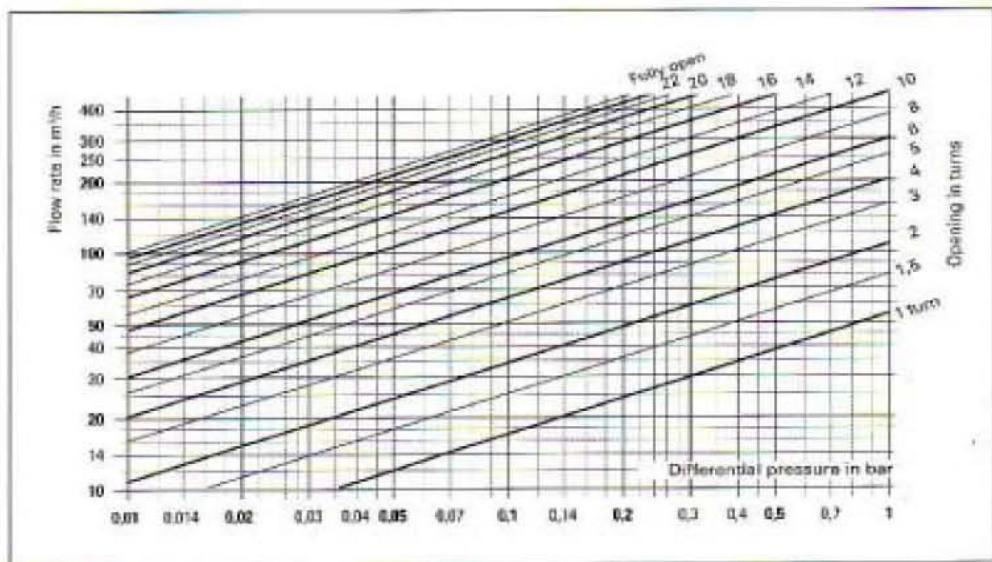
**DN 125**  
Ref. 2400 Ter



**DN 150**  
Ref. 2400 Ter



**DN 200**  
Ref. 2400 Ter



# 3400 Ter

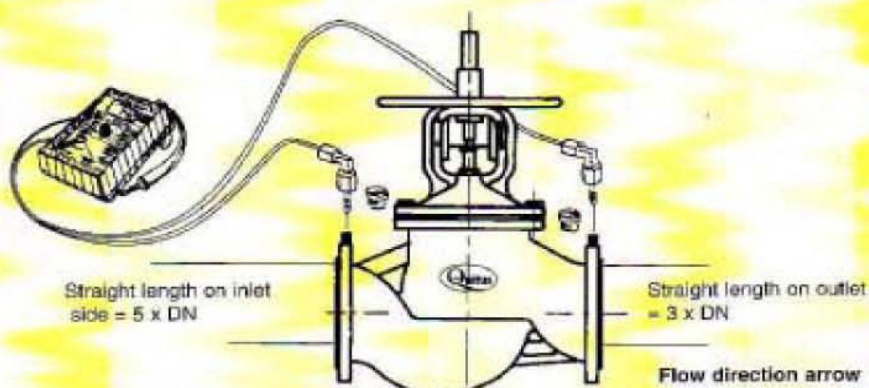
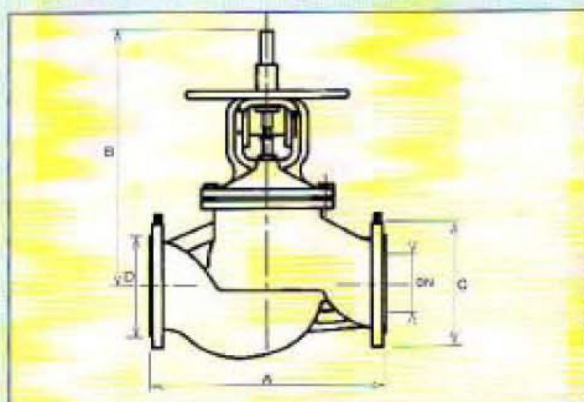
## General characteristics

- cast iron body FGL 250 in accordance with NF A 32-101 (GG 25/DIN 1691, grade 250/BS 1452)
- DN 250, 300, 350, 400, 500
- PN 16
- flanges to ISO 7005 (DIN 2501 form C, BS 4504)
- length in accordance with ISO 5752 Series 1 (NF E 29-305 series 1, DIN 3202 F1)
- maximum temperature 120°C (up to 130°C)
- waterproofness of the stem
- maintenance-free
- bellow seal (DN 250 to 400)
- turn-counting indicator
- non-rising handwheel
- protection against rotation

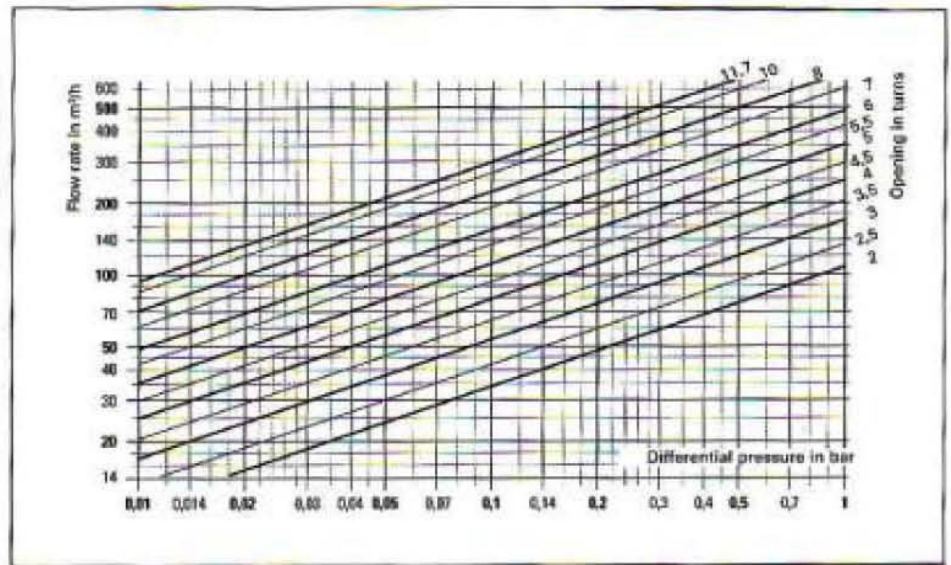


Ref.	DN	Kvs m <sup>3</sup> /h/ 1 bar	A	B	C	D	nØd	kg
3400 ter	250	945	730	840	405	355	12026	185
	300	1635	850	900	460	410	12026	270
	350	2220	980	1100	520	470	16026	365
	400	3180	1100	1140	580	525	16030	620
	500	4530	1350	1025	715	650	20033	980

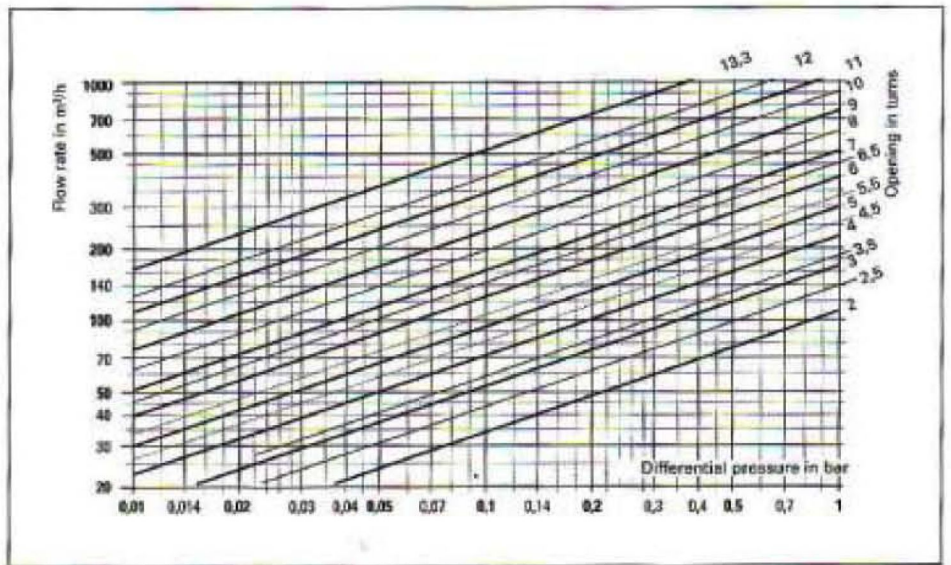
Kvs = flow rate in m<sup>3</sup>/h, fully open, under 1 bar headloss.



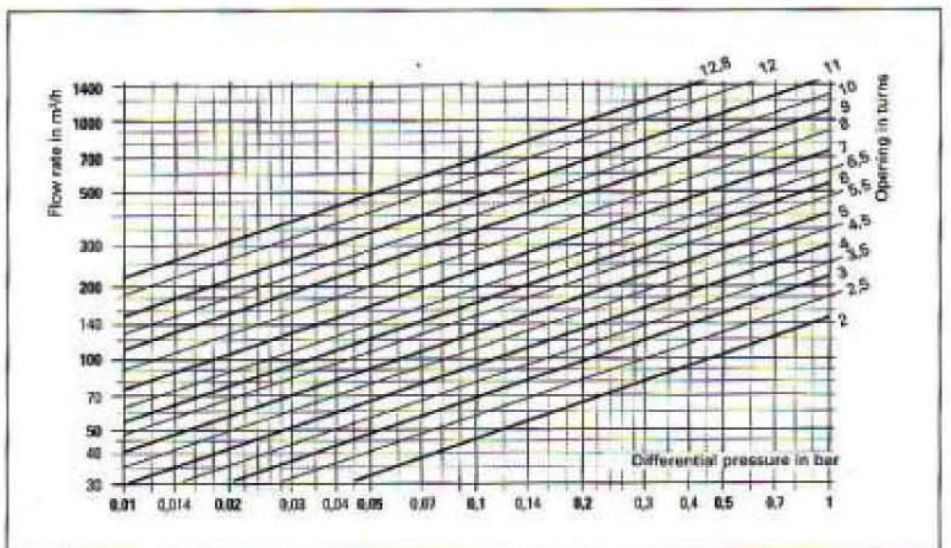
**DN 250**  
Ref. 3400 Ter



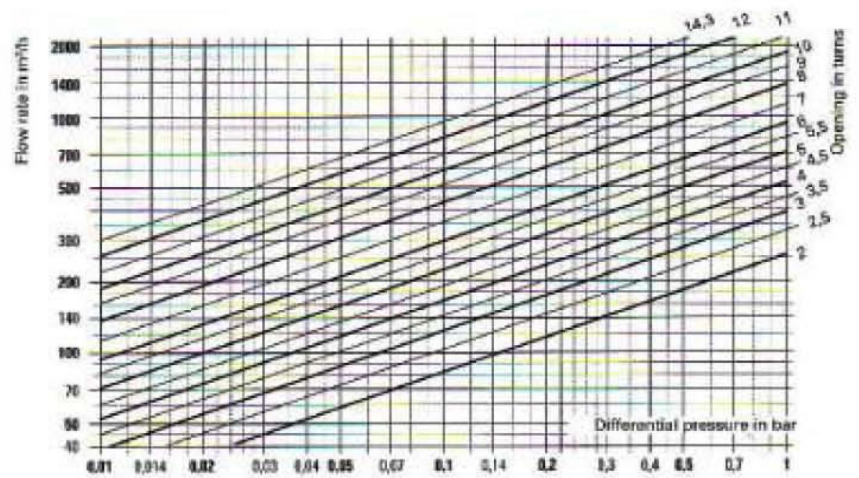
**DN 300**  
Ref. 3400 Ter



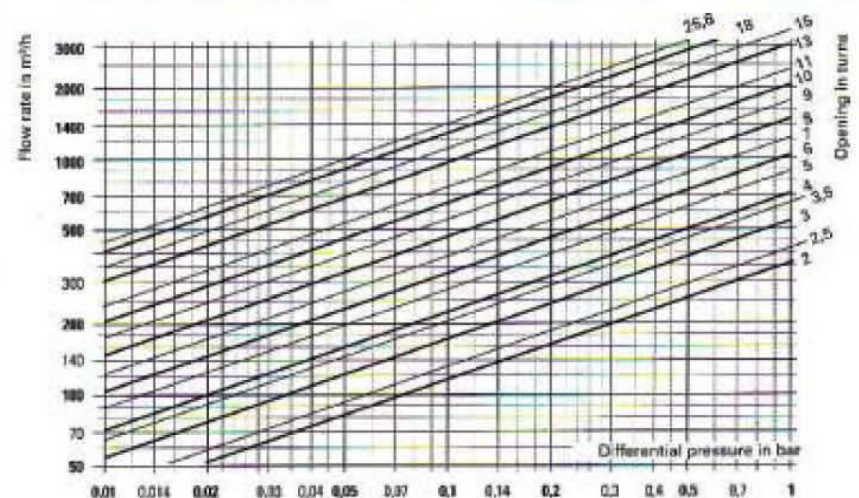
**DN 350**  
Ref. 3400 Ter



**DN 400**  
Ref. 3400 Ter



**DN 500**  
Ref. 3400 Ter



## Accessories



Drain valve\*  
Ref. 1400VI

(\*) The drain valve is placed quite simply between the removable hexagon pressure tapping point and the body of the valve. (see picture).



Ref. 1400 ISO 15  
1400 ISO 20  
1400 ISO 25  
1400 ISO 32  
1400 ISO 40  
1400 ISO 50  
Available until DN 500



Flow outlet extensions  
Ref. 199 M (1 piece)  
Available until DN 500

# 700 N

## General characteristics

*This electronic measuring unit is designed to :*

- *measure and control the flow rate of the entire range of DESBORDES flowmetering balancing valves*
- *measure the head losses on reference 3400 Ter to regulate their flow rate with charts*
- *additionally to measure static or differential pressure on heating systems.*



**QUITUS**  
measuring system

## Use

It could not be easier or quicker : all the useful information is noted on both sides of the measuring unit.  
After unscrewing the plugs on the valves :

- **Connect** the sensors with a simple plug ; flow rate measurement is automatic and instantaneous, with no other action required. The direction of connection is immaterial.
- **Select** the QITUS coefficient engraved on the valve.
- **Set** the required value just turning the handwheel.
- **Reseal the pressure plugs.**

## Measurement of flow rate

The instrument is fixed, with a display directly in litres/hour – m<sup>3</sup>/hour **after selecting** the flow coefficient specific to each valve model.

**Automatic self-calibration** guarantees precision at each connecting of sensors.

A **TEST** button enables to check at any time if measurement is correct by actuating automatic calibration.

## Measurement of pressure

By holding the **TEST** button down (for about 1 second), the test is followed by a display of the pressure for each sensor as well as the differential pressure.  
The value is given in bar.

To guarantee precision, measurement is not continuous. Each time the button is pressed, a new measurement is made.

The following pressures appear in order:

- P1:** pressure on upper sensor (on display side)
- P2:** pressure on lower sensor
- dP:** differential pressure (P1-P2)

This last measurement dP is used to regulate flanged QITUS valves ref. 3400 Ter.

### *Warning:*

*The pressure measured is that on the measuring unit and not on the pressure plug.*

*The high precision of the measuring unit means that great care must be taken with any deviations in altitude for proper interpretation, bearing in mind that 1 m Water Column = 0.1 bar.*

For correct measurement, **sensors should be filled with water**. A bypass is provided for this purpose.

After connecting just one sensor, with the measuring unit stopped, air can be bled from the sensors, at the beginning of the day or after changing a valve needle. Proper circulation of the water confirms that the needles are not blocked. Otherwise dismantle and clean.

By injecting an air flow into the sensor, the measuring unit can be drained of water to protect it against frost.

The display indicates any faults in connection (Err) or inadequate pressure (P = 0) and any reduction in battery charge (bAt) (about 6 hours autonomy are, however, left).

The **TEST** button is used to control the display (8888) of the battery and any electronic faults (Err).

If not used, shutdown takes place automatically after 10 minutes. However, when connected to a 220 V mains supply, operation is continuous. The system can be stopped deliberately using the selector (STOP).

## Pressure display range

Pressure on each sensor = 0.1 bar to 13 bar  
Min. pressure differential = 0.001 bar or 1 mbar  
Overall precision: better than 5% of flow rate.

**Autonomy:** 30 hours approximately on battery. When stopped, complete recharging of the battery takes 14 hours.

**Footprint:** Easily portable, robust case.  
Compact size: 14 x 21 x 7 cm  
Lightweight: 2 kg

An ultra-simple, unique  
measuring system  
for all QUITUS equipment.

*The measuring unit is designed for use by professionals in air-con. and heating applications without any specific knowledge of electronics or experience in metrology.*

After selecting the QUITUS equipment type with the selector, flow control is quick and easy.

### 2 stages:

• Insert the two needles.  
Flow display is immediate.

• Read off the flow rate and adjust immediately.

*Directions of use are given on the back of the measuring unit.*

## Accessories

### Accessories supplied with ref. 700:

- quick connectors for conventional use up to 6 bar.
- metal connectors for exceptional use up to 13 bar.
- t-connection for measuring pressure on one needle only.
- battery charger with overvoltage protection against prolonged charging.
- strap.
- spare needle.
- two special tools for radiator module shutdown and anti-vandal system.
- the entire unit comes in a plastic case (52 x 36 x 13 cm) with foam infill.

### Accessories for ref. 2400 ter (not available in stock, delivery time 15 days):

- isolating protection shell.
- long size TESTQUITUS pressure plugs.

## Measurement and adjustment

Thanks to the instantaneous flow rate measurement, adjustment takes place directly without needing to refer to flow curves, nor to count the number of turns (except for reference 3400 Ter, where usual  $\Delta P$  setting procedure has to be followed).

### Fitting

. Respect the direction of flow indicated by the arrow on the body.

To ensure stable and accurate measurement, the following precautions should be taken on the inlet side of the valve :

- the piping must have a diameter which is equal to (or greater than) that of the valve.
- the length of the straight piping should be approx. 5 times the diameter of the valve.

No precautions need to be taken on the outlet side (except 3400 Ter).

. The position of the valve (horizontal, vertical, inclined, etc...) does not affect the accuracy of the measurement.



**Water pressure  
reducing valves** (and other fluids)

***DESBORDES***

