

# Sika® Primer-206 G+P

## Technical Product Data

Chemical base	Pigmented solvent-based polyisocyanate solution
Colour (CSQP <sup>1)</sup> 001-1)	Black
Density (CSQP 006-3 / ISO 2811-1)	1,05 kg/l approx.
Viscosity <sup>2)</sup> (CSQP 029-3 / ISO 3219)	10 mPas approx.
Flash point (CSQP 007-1 / ISO 13736)	-4°C
Solid content	40%
Application temperature <sup>3)</sup>	+10°C to +35°C
Application method	Brush, felt
Coverage	150 ml per m <sup>2</sup> approx.
Drying time <sup>2/3)</sup>	Minimum over 15°C 10 min. Minimum below 15°C 30 min. Maximum 24 h
Storage	Store in sealed container in a cool dry place
Shelf life	9 months

<sup>1)</sup> CSQP = Corporate Sika Quality Procedures

<sup>2)</sup> 23°C / 50% r.h.

<sup>3)</sup> In specific applications, temperature and drying times may be different

### Description

Sika® Primer-206 G+P is a black, moisture-curing liquid primer specifically formulated for the treatment of bond faces in direct glazing work prior to application of Sika® polyurethane direct glazing adhesives. Sika® Primer-206 G+P is manufactured in accordance with ISO 9001 / 14001 quality assurance system and with the responsible care program.

### Areas of Application

Sika® Primer-206 G+P is used to give improved adhesion on glass and ceramic-coated glass in adhesive bonding applications. Sika® Primer-206 G+P can also be used on other substrates such as plastics and some metals.

### Method of Application

Surfaces must be clean, dry and free from all traces of grease, oil and dust. Wipe the bond face with Sika® Aktivator and leave to dry. Shake the can of Sika® Primer-206 G+P very thoroughly until paint mixing ball is heard to rattle freely. Continue shaking for an other minute and apply a thin but covering coat with a brush or felt pad.

Do not apply at temperatures below 10°C or above 35°C.

Sika® Primer-206 G+P should be applied once only. Care must be taken to ensure that this single application gives adequately dense coverage.

Reseal container tightly immediately after use.

Industry



**Important Note**

Discard any primer that has gelled or separated.

**Further Information**

Copies of the following publications are available on request:

- Material Safety Data Sheets
- Sika Primer Chart

**Packaging Information**

Can	30 ml
	250 ml
	1000 ml

**Important**

For information and advice regarding transportation, handling, storage and disposal of chemical products, users should refer to the actual Material Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

**Note**

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Technical Data Sheet for the product concerned, copies of which will be supplied on request.



**Sika Philippines, Inc.**  
 888 Unit A & B,  
 Marcos Alvarez Ave., Talon V,  
 Las Piñas City 1747  
 Philippines

Tel. No.: +(632) 806-2875  
 Fax No.: +(632) 806-2883  
 Website: [phl.sika.com](http://phl.sika.com)

